

Solutions for
E-MOBILITY

Product Range

 **Bonfiglioli**



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Engineering Sustainability



WWW.BONFIGLIOLI.COM

E-MOBILITY

ELECTRIC POWERTRAIN AND DRIVE SOLUTIONS

A major force for over 40 years, Bonfiglioli conceives, designs and produces custom powertrains and drives for a wide range of electric applications. Whenever a custom solution is required, manufacturers can benefit from Bonfiglioli's technical expertise. Our teams work closely with powertrain designers and component suppliers to develop innovative and efficient tailor-made solutions. Current emission regulations applied to the automotive industry have been extended to warehouse and material handling vehicles; over the medium term, the concepts and technologies involved are likely to be scaled up to heavy duty applications. We have a dedicated solution for all the heavy duty vehicles manufacturers that are eagerly seeking improvements in efficiency to increase productivity and reduce the total cost of ownership for end-users. We are the right partner to support your transition to electric transport, thanks to years of experience in powertrain design for light and medium duty vehicles.



MILESTONES

A LONG HISTORY OF POWER TRANSMISSION AND ELECTRIC SOLUTIONS

1956

Clementino founded Costruzioni Meccaniche Bonfiglioli




1975

Acquisition of Bonfiglioli Trasmital




1976

First electric transmission for class III material handling




2016

200,000 forklifts driven by Bonfiglioli products. Partner of the world's top 3 OEMs




2014

Development of a complete portfolio of class II/III material handling solutions



2012

Dedicated assembly line for mass production of single motor drive axles for material handling class I




2018

Expansion of Bonfiglioli's Italian plant expansion dedicated to electromobility



2019

Capacity increased by an additional high automation assembly line applying industry 4.0 concepts to mass production of dual motor drive axles for forklifts



1981

First hydrostatic planetary transmission for class IV material handling



1992

First electric transmission for class II material handling



2004

Development of the forklift hydraulic steering system for material handling



2009

Establishment of the Bonfiglioli Electromobility Competence Center



2007

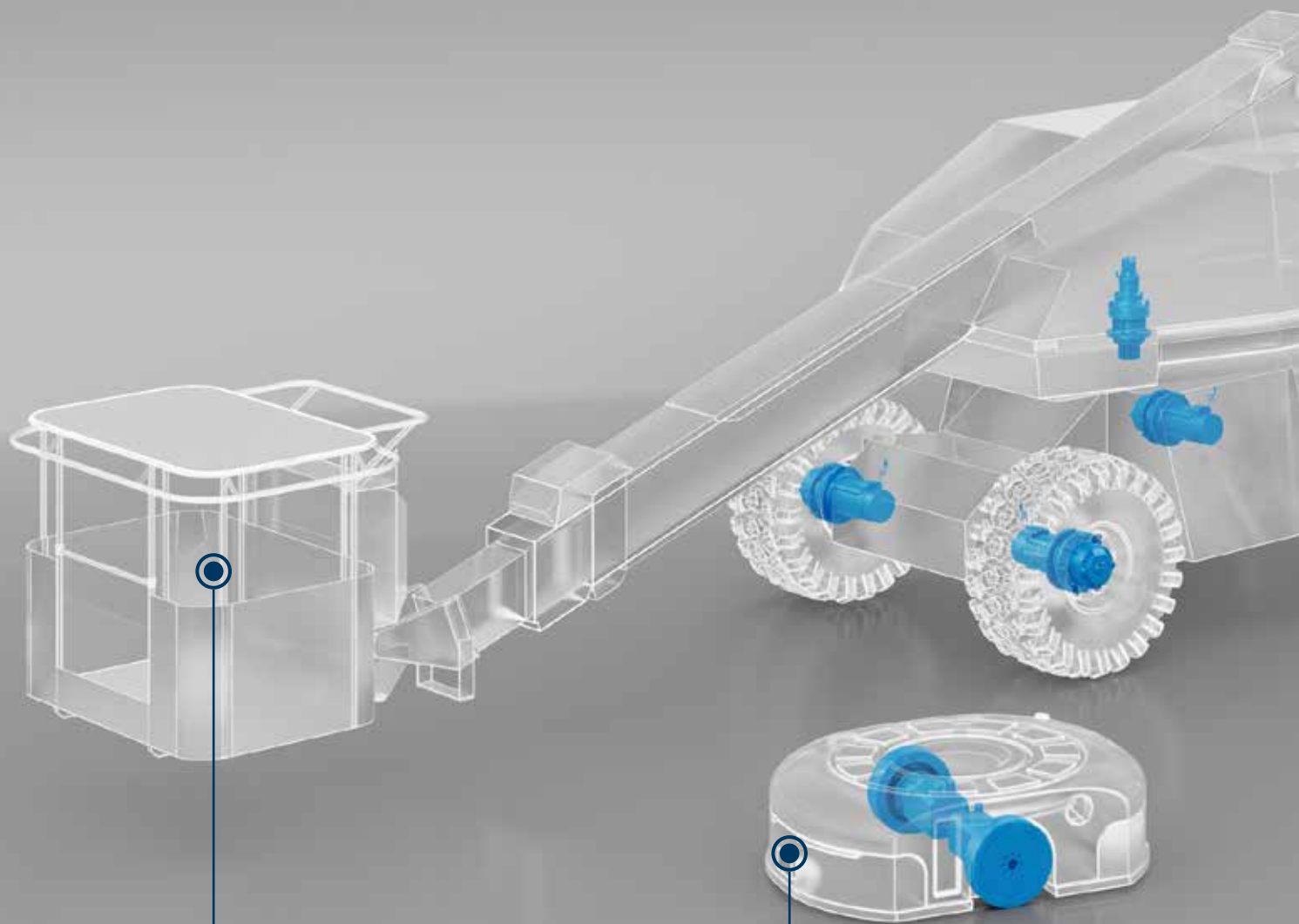
First electric transmission for class I material handling



2020

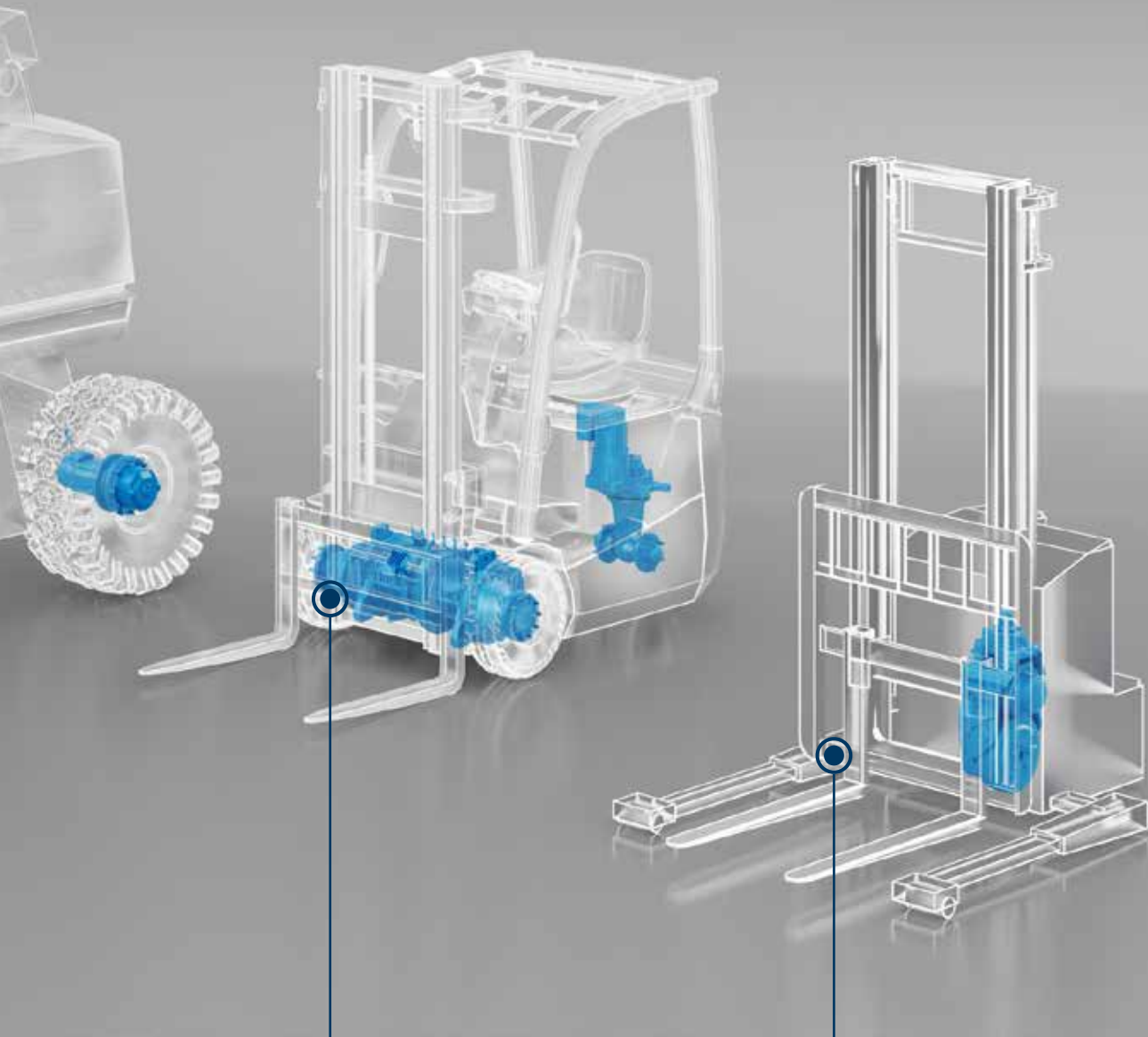
Ramped-up production of differential drives used in commercial vehicles





4 ACCESS PLATFORMS

3 AUTOMATIC GUIDED VEHICLES



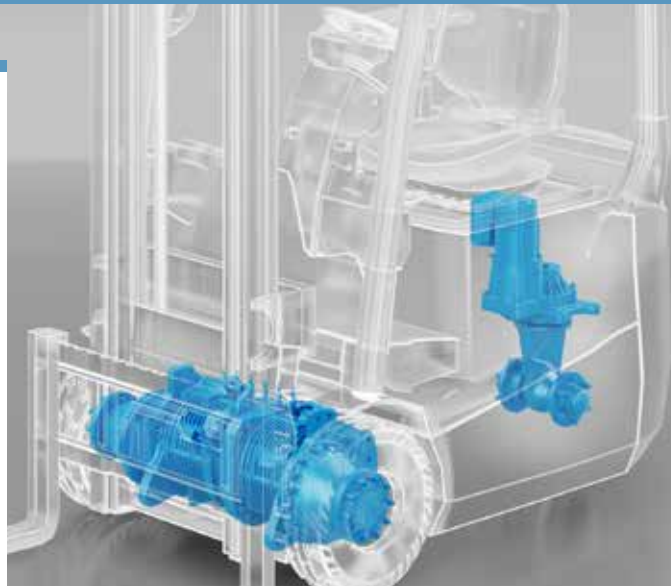
1 FORKLIFTS

2 WAREHOUSE TRUCKS

1

FORKLIFTS

Bonfiglioli supplies high-efficiency, low-noise planetary axles and drives with integrated high performance electric motors and low maintenance braking systems for Class 1 material handling vehicles. Typical applications include 3- and 4-wheel counterbalance lift trucks and ground support equipment. Bonfiglioli electric powertrains are fully tested in the factory and guarantee low energy consumption. This, in turn, means longer battery operating times, extended servicing intervals and lower costs of ownership.



600F Series
Traction Systems



600W0C Series
Idle Steering System

BENEFITS

- Maximum efficiency
- Minimum noise
- Complete solution
- Fully tested

FEATURES

- Dual stage gearbox
- Optimized gear design
- Service brake
- Parking brake
- Integrated, customized mast support
- Integrated AC traction motor protection rating up to IP54
- Integrated, high accuracy, silicon-based temperature sensor
- Integrated, high resolution hall effect speed sensor

- 360° steering
- Complete solution
- Fully tested

- Hydraulic steering
- Electric steering for 601W0
- Optimized steering angle design

TECHNICAL DATA

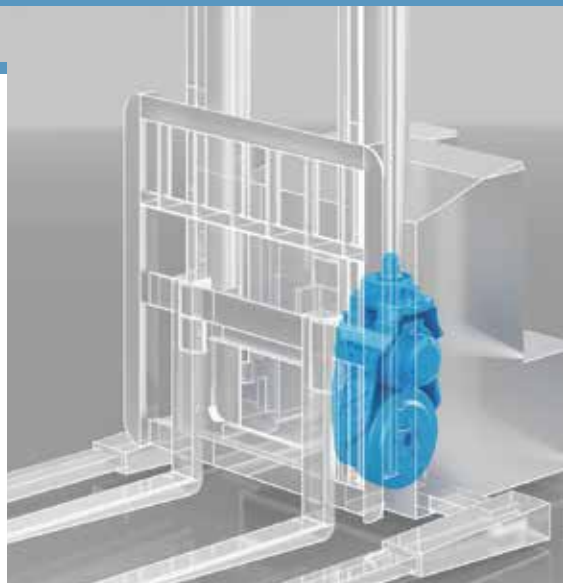
	Axle torque (Nm)	Lift capacity (kg)
601 F	3,000	2,000
602 F	5,500	3,500
603 F	7,000	5,000
605 F	18,000	9,000
610 F	50,000	16,000

	Lift capacity (kg)
601 W0C	2,000
602 W0C	3,000
603 W0C	3,500

2

WAREHOUSE TRUCKS

Bonfiglioli EL steerable drives are a perfect match for the most demanding warehousing applications (Class 2 and Class 3). Warehousing trucks require high maneuverability in tight spaces, provided by drives like those in the EL series, with the smallest operating radius in vertical arrangements.



EL Series Steerable Drives

BENEFITS

- Maximum efficiency
- Minimum noise
- Complete solution
- Fully tested

FEATURES

- Two-stage helical & bevel gearboxes
- Manual steering and power steering versions
- Optimized gear design for efficiency and noise
- Integrated low-voltage electric motor
- Integrated parking brake
- Complete system with tires

TECHNICAL DATA

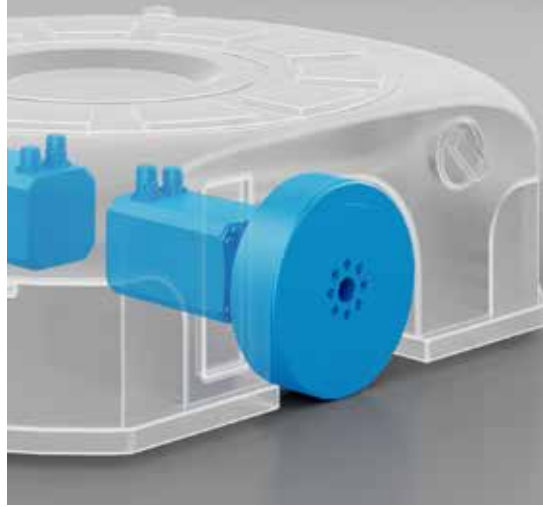
	Torque (Nm)	Max wheel load (kg)
EL100	450	1,200
EL09	500	1,200
EL96	500	1,500
EL10	900	1,500
EL300	1,100	2,200
EL92	1,500	3,000
EL93	1,500	3,000
EL94	1,500	3,000
EL14	1,900	3,400
EL16	2,500	4,000



3

AUTOMATIC GUIDED VEHICLES

Automatic Guided Vehicles (AGVs) and Autonomous Mobile Robots (AMRs) are a range of driverless transportation robots that can autonomously transport materials through designated pickup and delivery routes within a facility. AGVs and AMRs are easy to integrate into existing processes, simplifying intralogistic flows and increasing automation levels. Due to this, a wide range of sectors is adopting these solutions.



BlueRoll Basic

TQW: the new Wheel-Mounted Gearbox Series

- Easy installation
- Heavy load capability
- Great reliability
- Minimized installation space



BlueRoll Advanced

Powerful and Compact Servo Gearmotors

- High energy efficiency
- Rigid and accurate
- High torque capability
- High flexibility



BlueRoll Compact

Extra Compact Servo Gearmotors

- Simplified AGV design
- Suitable for long operation times
- Top level configuration

BENEFITS

FEATURES

- Three gearmotor sizes, rated for loads up to: 360kg, 720kg and 1020kg
- Speed up to 2 m/s
- New wheel-mounted precision planetary gearbox: TQW
- Permanent magnet synchronous motors with premium efficiency
- Wide range of feedback systems, including safety encoders
- Compact, extensively customizable design

TECHNICAL DATA

	Torque (Nm)
TQW 060	30
TQW 070	65
TQW 090	155

4

ACCESS PLATFORMS

Wheel drives

With a reliable series of products made for access platforms, Bonfiglioli gives machine builders the best possible choice of drive systems. The compact, silent, highly efficient and maintenance-free integrated drive motors are excellent with access platforms for indoor and outdoor use.

Slew drives

Bonfiglioli slew drives are the most effective solution for both hydraulic and electric access platforms.



600WE Series
Wheel Drives



700TE Series
Slew Drives

BENEFITS

- Compact dimensions
- Low noise
- High efficiency
- Maintenance free motors

- Compact
- High performance
- High torque in a limited space
- TCO reduction
- Easy maintenance
- Low noise
- No polluting emissions

FEATURES

- Two- or three-stage planetary drive with reduction ratios of up to 1:145
- Optimized gear design for maximum efficiency and minimum noise
- Integrated, low voltage, 3-phase induction motor
- Integrated, high accuracy, temperature sensor
- High resolution, hall effect speed sensor
- Motor protection degree up to IP67

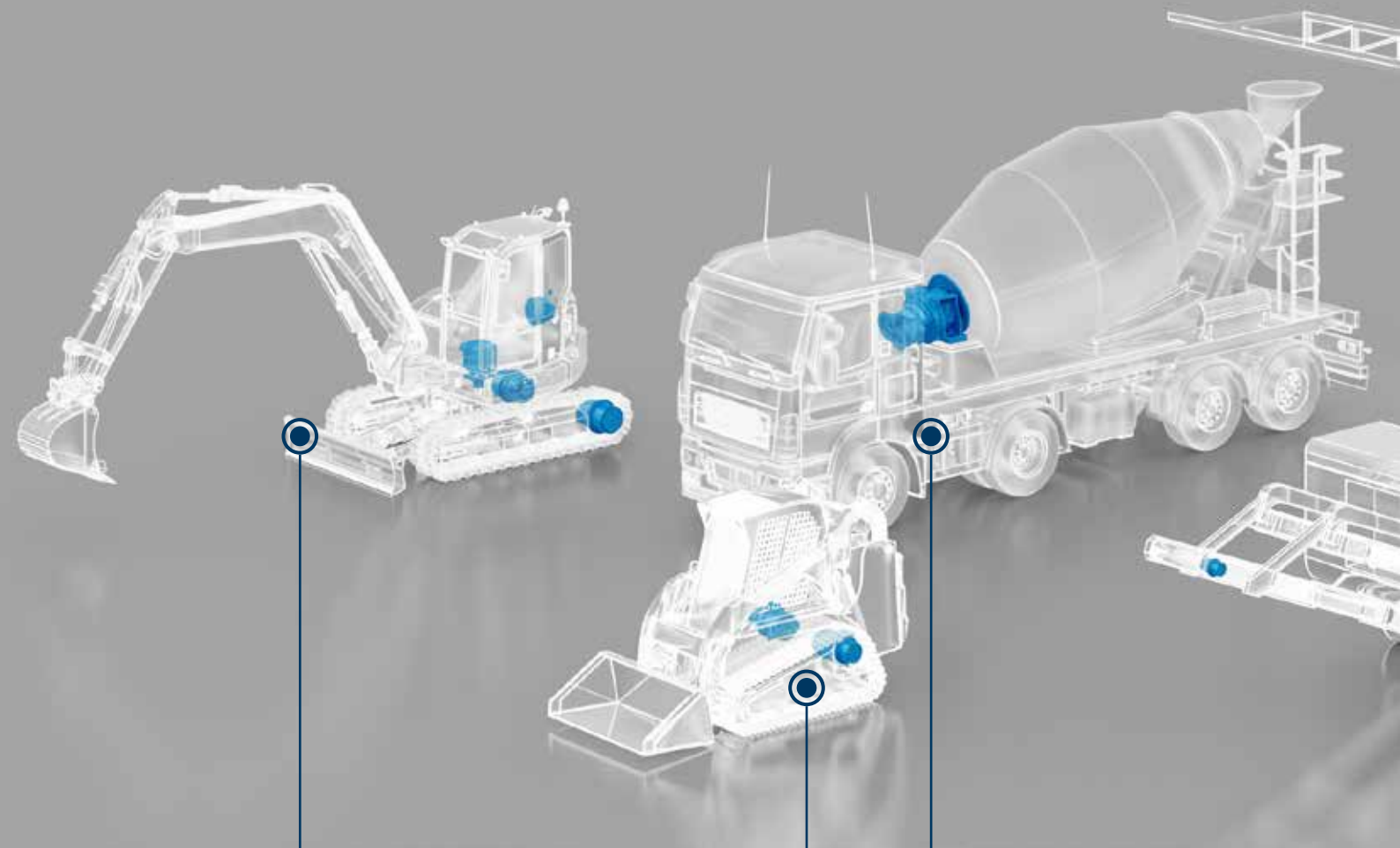
- Fully integrated design
- Integrated electromagnetic brake
- Integrated speed and temperature sensors
- High protection rating

TECHNICAL DATA

	Torque (Nm)
600 WL	500
600 WE	900
601 RE	3,000
602 RE	3,500
602 WE	4,500
604 WE	7,000
605 WE	10,000

	Torque (Nm)
700 TE	750
701 TE	1,200
703 TE	2,500
705 TE	5,000

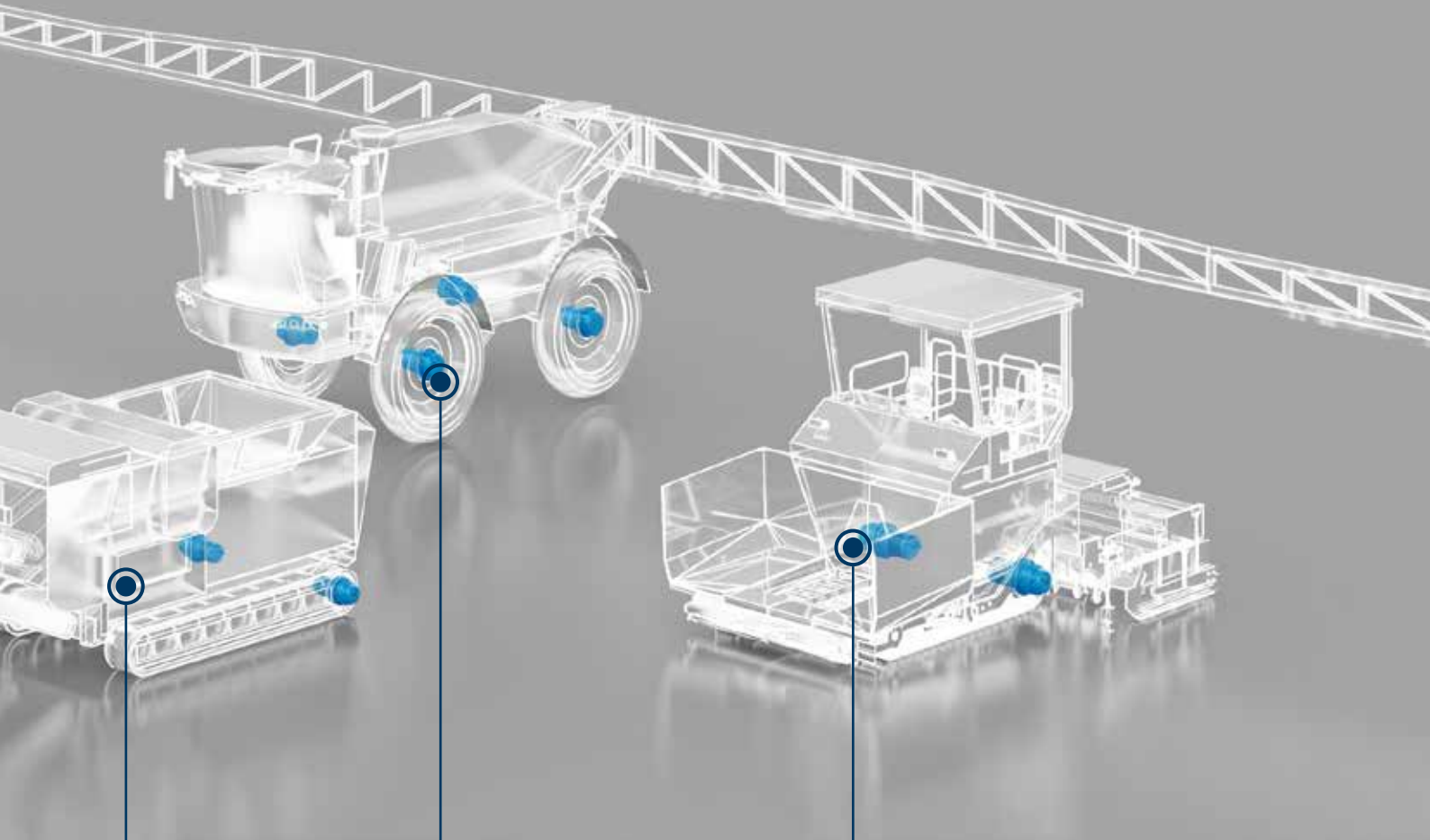




1 MINI-MIDI EXCAVATORS

2 COMPACT TRACKS LOADER

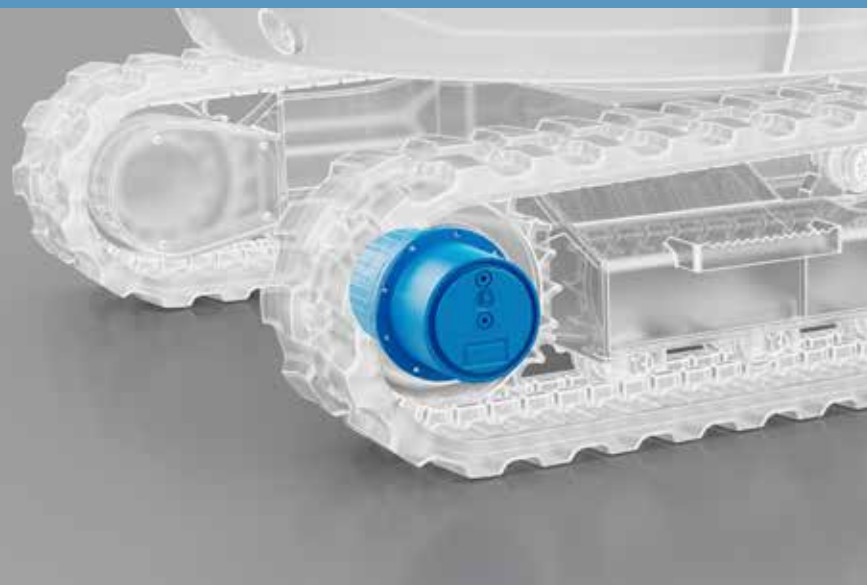
6 TRANSIT MIXER TRUCKS



3 CRUSHERS & SCREENERS

5 SPRAYERS

4 PAVERS



1

MINI-MIDI EXCAVATORS

Track, slew and pump drives

Thanks to a reliable series of products for 1 to 6 ton mini-excavators, Bonfiglioli gives machine builders the best possible choice of drive system. High performance, including high torque in a compact space, is one of our portfolio's key benefits. These solutions allow for smooth machine operation.



700CE Series

Track Drives

BENEFITS

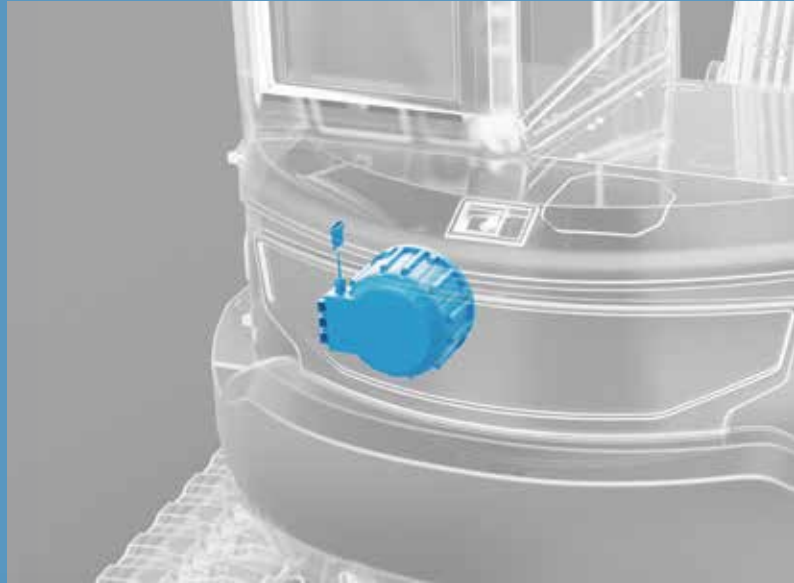
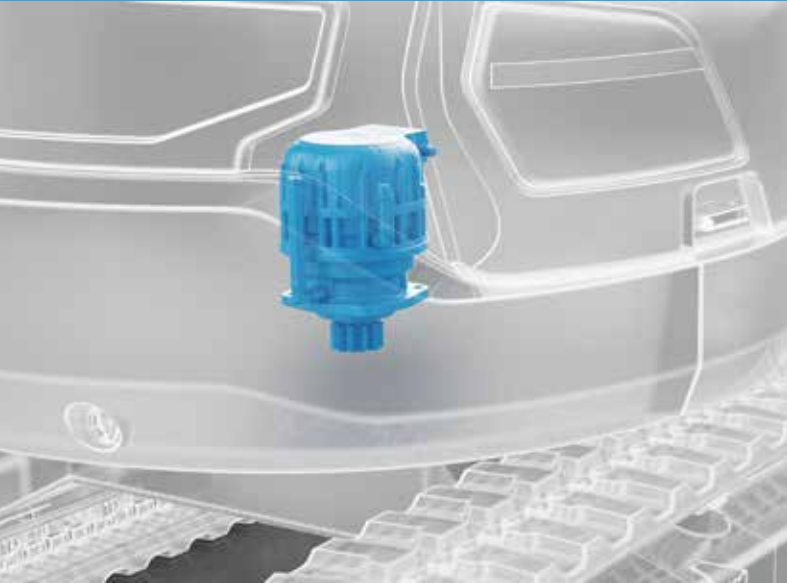
- Compact
- High performance
- High torque in a limited space
- TCO reduction
- Easy maintenance
- Low noise
- No polluting emissions

FEATURES

- Reduced axial length thanks to PM e-motor
- Fully integrated design
- Integrated electromagnetic parking brake
- Integrated speed and temperature sensors
- High protection rating

TECHNICAL DATA

	Torque (Nm)
700 CE	1,200
700-2 CE	1,900
701 CE	2,500
702 CE	3,500
704 CE	5,000
705 CE	9,000



700TE Series
Slew Drives

BENEFITS

- Compact
- High performance
- High torque in a limited space
- TCO reduction
- Easy maintenance
- Low noise
- No polluting emissions

FEATURES

- Fully integrated design
- Integrated electromagnetic brake
- Integrated speed and temperature sensors
- High protection rating

TECHNICAL DATA

	Torque (Nm)
700 TE	750
701 TE	1,200
703 TE	2,500
705 TE	5,000



BPM MOTOR Series
Pump Drives

- Compact
- High performance
- High torque in a limited space
- TCO reduction
- Easy maintenance
- Low noise
- No polluting emissions

- Permanent magnet motors
- Suitable for 48-96 Vdc batteries
- Air cooled
- Aluminum housing
- Protection rating >IP65
- SAE flanges available

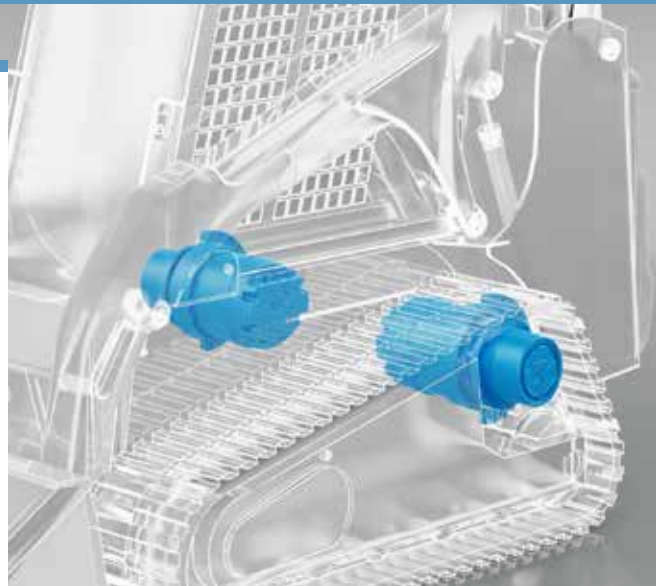
	Rated power (kW)
BPM 200-L1	4
BPM 200-L2	7.5
BPM 200-L3	10
BPM 200-L4	15

2

COMPACT TRACKS LOADER

Bonfiglioli's electric version of the track drive combines the validated gearbox design with a liquid-cooled permanent magnet motor, offering a compact package that equals and even exceeds the propulsion and thrust performances of conventional machines, because power and torque are immediately available to the electric motor at every operating speed.

Additionally, as the track gearboxes are electrically driven, the machine can work in sensitive areas where emissions and noise are a concern, even on night shifts. Lastly, electric motors are virtually maintenance-free, allowing for longer maintenance intervals.



700CTE Series

Track Drives

BENEFITS

- Ability to work inside sensible areas without emissions
- Machine works without noise and less vibration
- Increased productivity
- Less maintenance
- Maneuverability
- Compact design

FEATURES

- Multistage planetary gearbox
- Rotating housing output
- Validated in the field
- Integrated parking brake
- Specific heavy duty seals
- Permanent magnet motors
- Suitable for 400 - 700Vdc batteries
- Liquid cooled
- Protection rating >IP67
- Rated power up to 30 kW

TECHNICAL DATA

	Torque (Nm)
704 CTE	5,000
705 CTE	12,500

	Rated power (kW)
BPM 240-L2	35

3

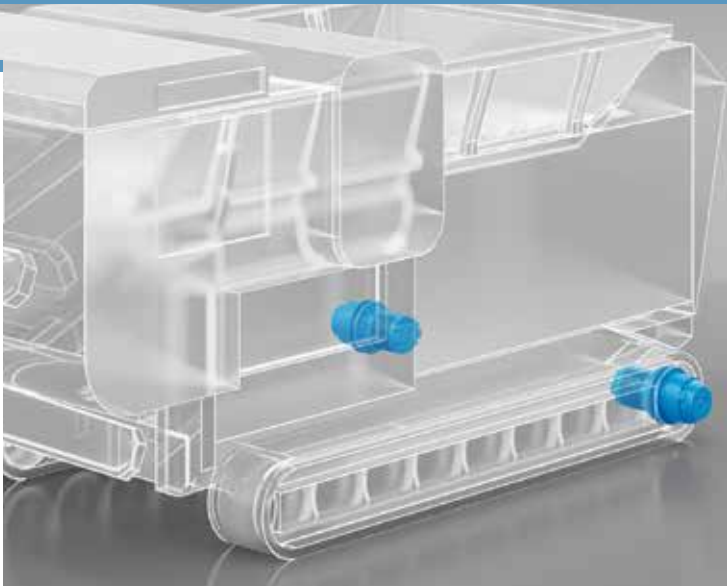
CRUSHERS & SCREENERS

Track drives

With a reliable series of products for crushing equipment, Bonfiglioli gives OEMs the best possible choice of track drive system. High performance, including high torque in a compact space, is one of our portfolio's key benefits. These solutions give the machine smooth operation and long product life.

Conveyor drives

The performance of Bonfiglioli's drives guarantees low level of maintenance, helping our customers increase reliability and cut costs.



700CE Series
Track Drives



800 Series
Conveyor Drives

BENEFITS

Benefits for end-users

- Reduced fuel consumption
- Increased productivity
- Better machine maneuverability
- The electric solution is cleaner: lower risk of oil spills

Benefits for OEMs

- Ability to downsize and downspeed combustion engines
- Easy installation: electric solution dimensions comparable to standard hydrostatics
- Higher system reliability: fewer mechanical parts
- Virtually maintenance-free electric motors
- From sprocket to electric wire with only one supplier

- High torque capacity
- High load capacity

FEATURES

- Gear ratios up to 166
- Input speed up to 6,000 rpm
- Multistage planetary gearbox
- Rotating housing output
- Validated in the field

- Permanent magnet motors
- Suitable for 400 - 700Vdc batteries
- Liquid cooled
- Aluminum or cast iron housing
- Protection rating >IP54

- Rotating housing flange
- Rugged construction
- Optional freewheel for anti-runback device

TECHNICAL DATA

	Torque (Nm)
707 CE	26,000
709 CE	30,000
710 CE	36,000
711 CE	45,000
713 CE	60,000

	Rated power (kW)
BPM 240-L1	20
BPM 240-L2	35
BPM 240-L3	65
BPM 300-L1	100
BPM 300-L2	150

	Torque (Nm)
805 W2	5,000
806 W2	10,000
810 F2	17,500
811 W2	27,000
813 W3	42,000





4

PAVERS

Wheel and track drives

Bonfiglioli produces a series of reliable drives to give paving machine builders a selection of quality drive systems. Our entire portfolio boasts top-level performances, including high torque in a compact space with limited axial dimensions. The electric version has fixed ratio or hydraulic-operated shift.



600W Series

Wheel Drives

BENEFITS

Benefits for OEMs

- Ability to downsize and downspeed combustion engines
- Easy installation: electric solution dimensions comparable to standard hydrostatics
- Higher system reliability: fewer mechanical parts
- Virtually maintenance-free electric motors
- From wheel bolt to electric wire with only one supplier

Benefits for end users

- Reduced fuel consumption
- Increased productivity
- Better machine maneuverability
- The electric solution is cleaner: lower risk of oil spills

FEATURES

- Multistage planetary gearbox
- Rotating housing output
- Validated in the field

- Permanent magnet motors
- Suitable for 400 - 700Vdc batteries
- Liquid cooled
- Aluminum or cast iron housing
- Protection rating >IP54

TECHNICAL DATA

	Torque (Nm)
605 W..V..	10,000
606 W..V	17,000
607 W..V	22,000
609 W..V	30,000
610 W..V	36,000
610 X	40,000
611 W..V	45,000
613 W	60,000

	Rated power (kW)
BPM 240-L1	20
BPM 240-L2	35
BPM 240-L3	65
BPM 300-L1	100
BPM 300-L2	150



700CE Series
Track Drives

BENEFITS

Benefits for OEMs

- Ability to downsize and downspeed combustion engines
- Easy installation: electric solution dimensions comparable to standard hydrostatics
- Higher system reliability: fewer mechanical parts
- Virtually maintenance-free electric motors
- From sprocket to electric wire with only one supplier

Benefits for end-users

- Reduced fuel consumption
- Increased productivity
- Better machine maneuverability
- The electric solution is cleaner: lower risk of oil spills

FEATURES

- Multistage planetary gearbox
- Rotating housing output
- Validated in the field
- Permanent magnet motors

- Suitable for 400 - 700Vdc batteries
- Liquid cooled
- Aluminum or cast iron housing
- Protection rating >IP54

TECHNICAL DATA

	Torque (Nm)
707 CE	26,000
709 CE	30,000
710 CE	36,000
711 CE	45,000
713 CE	60,000

	Rated power (kW)
BPM 240-L1	20
BPM 240-L2	35
BPM 240-L3	65
BPM 300-L1	100
BPM 300-L2	150





5

SPRAYERS

With a series of reliable products for wheeled sprayers, Bonfiglioli offers machine builders a range of excellent drive systems. Our portfolio guarantees performance, including high torque in a compact space with limited axial dimensions. The electric version includes a maintenance-free compact electric motor, which offers comparable dimensions to the hydraulic one.



600W Series
Wheel Drives

BENEFITS

Benefits for OEMs

- Ability to downsize and downspeed combustion engines
- Easy installation: electric solution dimensions comparable to standard hydrostatics
- Higher system reliability: fewer mechanical parts
- Virtually maintenance-free electric motors
- From wheel bolt to electric wire with only one supplier

Benefits for end users

- Reduced fuel consumption
- Increased productivity
- Better machine maneuverability
- The electric solution is cleaner: lower risk of oil spills

FEATURES

- Multistage planetary gearbox
- Rotating housing output
- Validated in the field

- Permanent magnet motors
- Suitable for 400 - 700Vdc batteries
- Liquid cooled
- Aluminum or cast iron housing
- Protection rating >IP54

TECHNICAL DATA

	Torque (Nm)
605 W..V..	10,000
606 W..V	17,000
607 W..V	22,000
609 W..V	30,000
610 W..V	36,000
610 X	40,000
611 W..V	45,000
613 W..V	60,000

	Rated power (kW)
BPM 240-L1	20
BPM 240-L2	35
BPM 240-L3	65
BPM 300-L1	100
BPM 300-L2	150



6

TRANSIT MIXER TRUCKS

Our solutions for concrete trucks offer precision rpm control, low noise levels and fuel consumption as well as maintenance and reduced fuel costs. Available in both electric and hydraulic versions, Bonfiglioli drum drives are designed around the needs of machine builders. Our electric version not only guarantees greater energy efficiency and reduced fuel consumption, but also cuts cement mixer truck operating costs.



500 Series
Drum Drives

BENEFITS

- Enhanced operational reliability
- Reduced maintenance costs
- Increased energy efficiency and low fuel consumption
- Low operating noise levels
- Accurate rotation speed control
- High functionality in the event of failure, thanks to a second backup DC motor

FEATURES

- **Gear ratios**
Main: 1:220
Emergency: 1:2200
- **Input speed**
Main: 3500 rpm
Emergency: 2000 rpm
- **Motors**
Main: Induction AC
Emergency: PM DC motor

TECHNICAL DATA

	Torque (Nm)	
575	50,000	
577	60,000	
580	75,000	



OUR STRIVING FOR THE FUTURE

MORE THAN 250 EMPLOYEES AROUND THE WORLD ARE INVOLVED IN THE GROUP'S R&D ACTIVITIES.

DESIGN SIMULATION

Bonfiglioli has the most advanced **virtual simulation techniques** to accelerate the validation process. This reduces time to market and provides customers with optimized, efficient solutions.



TEST LABORATORIES

In our R&D department we **research, develop, validate and certify** all the products and solutions which are engineered and manufactured in our plants across the world.



CO-ENGINEERING

At Bonfiglioli we **work close to our customers to satisfy all their needs** and requirements with a truly tailor-made solution.



OUR CONSTANT AMBITION

QUALITY, HEALTH, SAFETY, ENVIRONMENT & ENERGY

QUALITY: WE CARE ABOUT OUR CUSTOMERS

Our team is completely dedicated to continuous improvement in the areas of quality, safety, environmental and energy, throughout the entire value chain, from the smallest supplier to the end client. Bonfiglioli is committed to achieving the highest quality standards, and our products are intended to generate value for our customers while respecting both people and the environment. We design, manufacture and supply effective products and services that set a benchmark for quality in the industry.

Bonfiglioli management systems are certified ISO 9001: 2015, ISO 14001: 2015, ISO 45001: 2018 and ISO 50001:2018, while our products are covered by 7 international certifications. Responsibility, excellence and continuous improvement are the basic elements that make us the favored partner of our clients and suppliers.

HEALTH & SAFETY: SUSTAINABILITY STARTS WITH SAFETY

Prevention of accidents and incidents is a key element in our company's sustainability strategy and an integral part of every one of our business processes. Successful risk management is essential for protecting our employees and assets, thereby strengthening their contributions.

ENVIRONMENT & ENERGY: RESPECT THE PRESENT TO BUILD THE FUTURE

At Bonfiglioli, we believe that respect for the present and adopting environmental protection and energy efficiency policies are essential if we are to enjoy a better future.

OUR GLOBAL PRESENCE

Thanks to an international network of closely interconnected commercial and production sites, we can guarantee the same high standards of Bonfiglioli quality anywhere at any given time. We know that our direct presence in local markets is the key to long-lasting success, so our family includes 18 production sites, 23 commercial sites and more than 550 distributors around the world.

Our organization is always close by, offering complete and efficient solutions and supporting our customers with dedicated services, co-engineering and after-sales assistance.



18
PRODUCTION SITES



23
COMMERCIAL SITES



80
COUNTRIES



550
DISTRIBUTORS



~4,700
PEOPLE

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