

an all the seal

C Bonfiglioli





CONTENTS

CONTENTS	
BIOCAS	
BIOGAS ENERGY	5
BIOGAS FROM MUNICIPAL SOLID WASTE	8
BIOGAS FROM AGRI-FOOD AND AGRICULTURAL WASTE	12
OUR STRIVING FOR THE FUTURE	16
OUR CONSTANT AMBITION	17
OUR GLOBAL PRESENCE	18



Engineering Solutions







WWW.BONFIGLIOLI.COM

BIOGAS ENERGY

SPECIFIC PRODUCTS AND SOLUTIONS FOR BIOGAS ENERGY.

Biogas is an environmentally-friendly, renewable energy source. It is produced when organic matter, such as food or animal waste, is broken down by microorganisms in the absence of oxygen, in a process called anaerobic digestion.

Biogas can occur naturally or as part of an industrial process to intentionally create it as fuel.

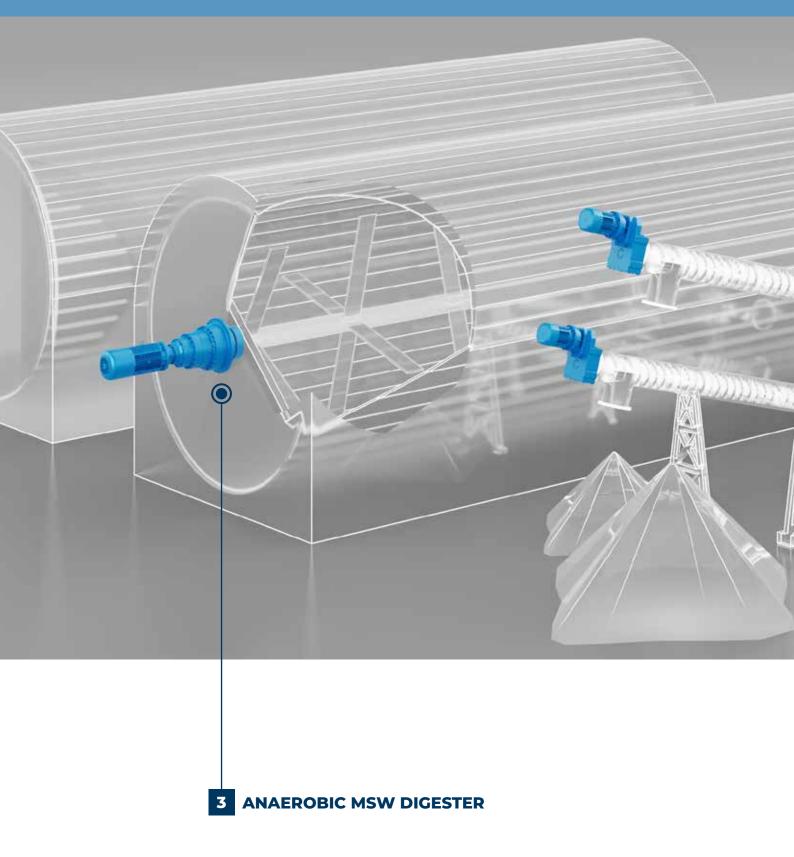
The biogas is then used as a fuel to partially or definitively replace fossil-derived fuel.

Bonfiglioli has designed optimized solutions specific to this kind of installation, which has very stringent requirements in terms of reliability and quality of the components at the heart of transport for biogas production.

Specifically, Bonfiglioli supplies complete solutions for transporting the biomass agitation/heating blades and equipment for biogas production plants, with its complete range of drives and accessories for the transmission of the power required for the operation of the installations.

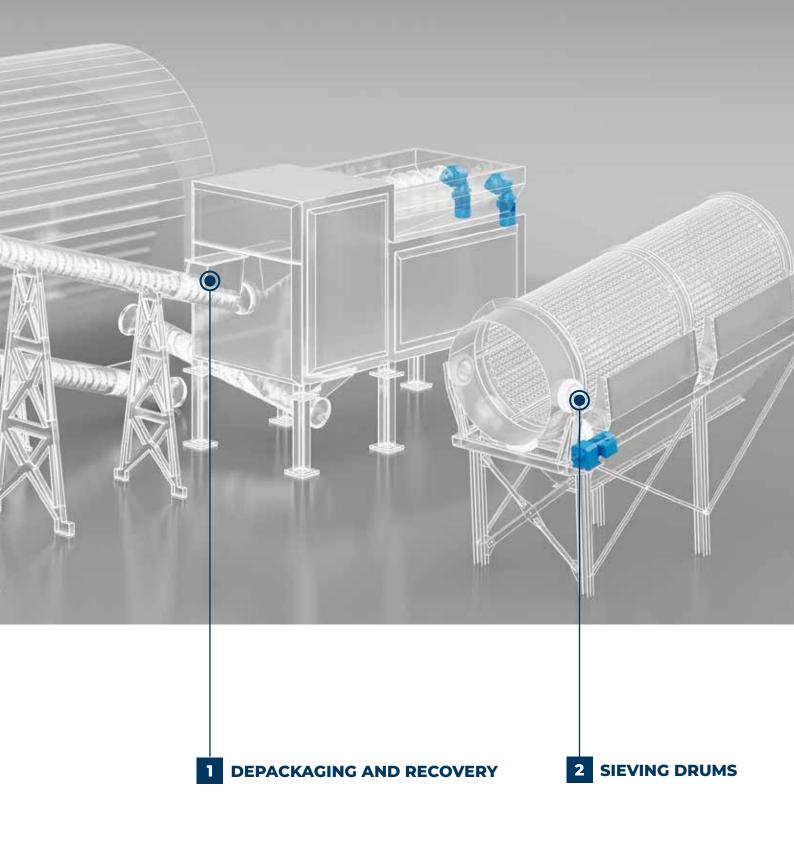




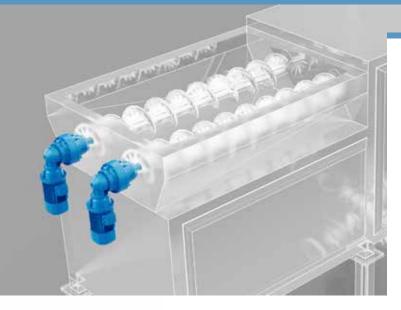


C

BIOGAS FROM MUNICIPAL SOLID WASTE



Solutions for **BIOGAS ENERGY**



1

DEPACKAGING AND RECOVERY

Shredders reduce the volume of municipal solid waste (MSW), depack the plastic from the waste and select the material with the automatic sorting line. The 300M Series Planetary rating torque guarantees a complete range of shredding machine applications. We supply solutions that ensure speed and precision when handling bulk material.



300M Series Planetary gearbox and

geared motor

- High shock load resistance
- Modular design

ENEFITS

6

- Reliable and customized solution for harsh working conditions
- · High torque capabilities for low-speed output rotation
- Output shaft spline design (according to standard DIN 5480)
- · Class C3, C4 and C5 surface protection (according to standard UNI EN ISO 12944-2)
- FEATURES Customized in combination with other gearbox solutions for higher reduction and output torque



Agile Series

Smart inverter

- Smooth start
- Feed roll control
- Low energy consumption
- · Series optionally extendable for field bus communication
- · Sensorless synchronous and asynchronous motor control
- Modbus and Systembus on-board
- DC link connection
- Integrated brake chopper
- Power failure management
- Programmable PI controller
- Integrated VPLC
- Electronic gear via analogue wire or Systembus
- Integrated Safe Torque Off STO (SIL 2 /PL d) function
- Energy saving function
- Smart current limits

55

- Output frequency 0...599 Hz, higher frequencies on request
- · Diagnosis and setup via integrated keypad and integrated service interface for PC connection

BIOGAS FROM MUNICIPAL SOLID WASTE





F Series Helical bevel gearmotors

• Compact design

BENEFITS

FEATURES

• High Torque-to-Weight ratio



DGM Series Decentralized Inverter

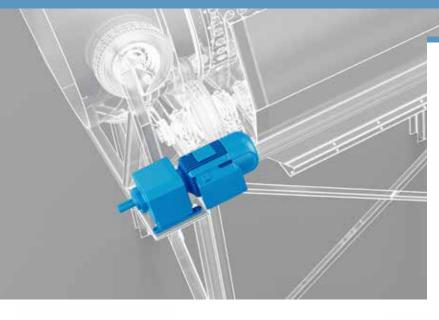
- Wide range of kW from 0.55 to 30 kW
- Ethernet stack to manage with 1 product code: Profinet, Ethernet IP, Sercos3, Ethercat
- Motor brake management
- Aluminum housing up to size 25; Die-cast housing from size 31 to 90

• IP65 Inverter

- Reduction of electrical wiring
- Management of asynchronous motor, reluctance synchronous







2 SIEVING DRUMS

Sieving drums separate and recover waste by size. EVOX CP solution ensures the continuous operation of the rotating drum in any working condition with high efficiency.



Evox CP Series Helical in-line gearbox and geared motor In-line layout

- Interchangeable with the market standard
- Ready for any energy efficiency requirements
- Reliable and durable solution

ENEFITS

m

FEATURES

- IoT connected for condition monitoring and predictive maintenance
- Modular design of output shaft, housing, bearings and input connections
- Universal motor voltage with premium efficiency (IE2/IE3)
- Modular brakes, encoders and fans



Agile Series

Smart inverter

- Smooth start
- Feed roll control
- Low energy consumption
- \cdot \cdot Series optionally extendable for field bus communication
- $\boldsymbol{\cdot}$ Sensorless synchronous and asynchronous motor control
- Modbus and Systembus on-board
- DC link connection
- Integrated brake chopper
- Power failure management
- Programmable PI controller
- Integrated VPLC
- Electronic gear via analogue wire or Systembus
- Integrated Safe Torque Off STO (SIL 2 /PL d) function
- Energy saving function
- Smart current limits
- Output frequency 0...599 Hz, higher frequencies on request
- Diagnosis and setup via integrated keypad and integrated service interface for PC connection





3

ANAEROBIC MSW DIGESTER

The Anaerobic Digester consists of slowly rotating paddle agitator that ensures optimum mixing of the digestate.

The 300M Series Planetary guarantees high peak load capacity, the best in class in terms of mechanical performances.



300M Series

Planetary gearbox and geared motor

- High torque capabilities (up to 2,000,000Nm)
- Lifetime extension for continuous duty application
- Easy installation and maintenance
- Explosion proof solution

ENEFITS

6

- Reliable solution for harsh working conditions
- Shrink disk output
 Class C3, C4 and C
 UNI EN ISO 12944 High and premium
 - Class C3, C4 and C5 surface protection (according to standard UNI EN ISO 12944-2)
 - High and premium efficiency motors (IE2, IE3)
 - ATEX certified
 - Suited for Torque arm design

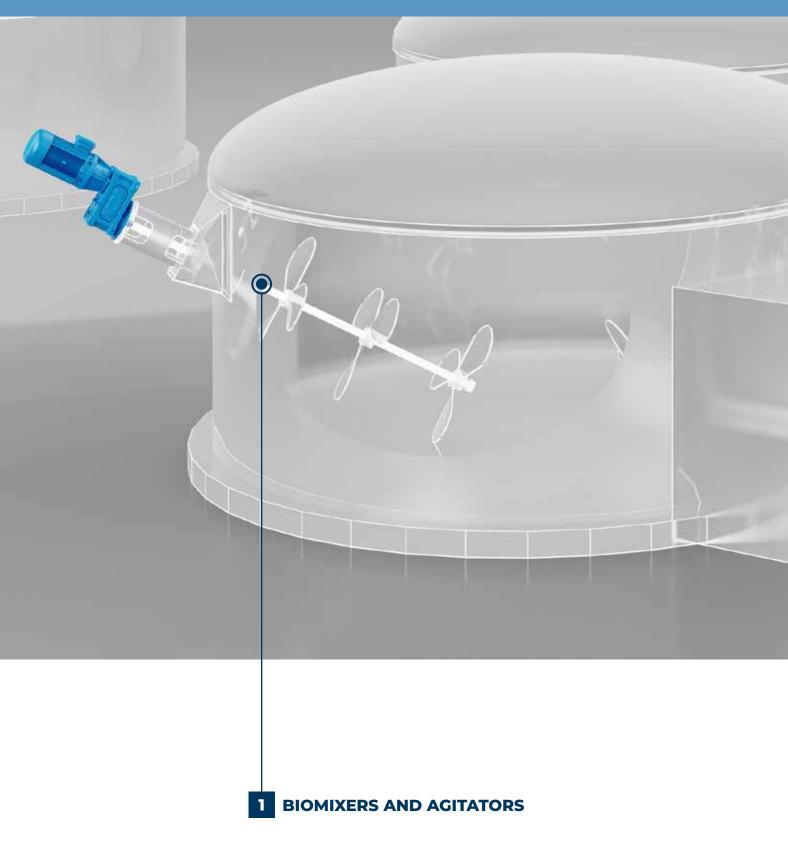


Active Series Smart / Premium inverter

- Synchronous and asynchronous motor control with or without encoder
- Electronic block detection
- Maximum torque for the entire speed range
- · Boost of kinematic energy by speed increase
- 400kW single device with 180% overload
- Air- and water-cooled
- Cabinet solution available
- Series optionally extendable for field bus communication and encoder evaluation
- Plug-in power terminals (up to 3kW)
- Plug-in and programmable control terminals
- DC link connection
- Integrated brake chopper
- Positioning function via field bus (motion control compatible to CiA DS402)
- Integrated VPLC
- Electronic gear in speed or position control
- Power failure management
- Integrated Safe Torque Off STO (SIL 3 /PL e) function
- Output frequency 0...599 Hz, higher frequencies on request
- Diagnosis and setup via optional keypad or PC software







S

BIOGAS FROM AGRI-FOOD AND AGRICULTURAL WASTE



Solutions for BIOGAS ENERGY



1

BIOMIXERS AND AGITATORS

The biomixer provides a strong, slow and continuous mixing action.

HDP and C Series Gearbox guarantees reliable operation with the infinitely variable angle adjustment of the agitator.



HDP Series Helical parallel gearmotor

- Hig Hig
 - High torque capabilities High shock load resistance
 - Condition Monitoring
 - Lifetime extension for continuous duty application
 - Explosion proof
 - Universal mounting
- FEATURES

m

- $\boldsymbol{\cdot}$ Customized gearbox solutions
- IoT ready
- Atex certified
- Customized in combination with other
 gearbox solutions

A Dr

C Series In-line gearmotor

• Compact design

- High Torque-to-Weight ratio
- Space-optimized design
- Compact motor coupling
- Unibox housing
- Forced gear-shaft coupling
- Servomotor coupling
- Wide ratio range (4 stages)
- Atex gearbox for explosive environments 2G/2D



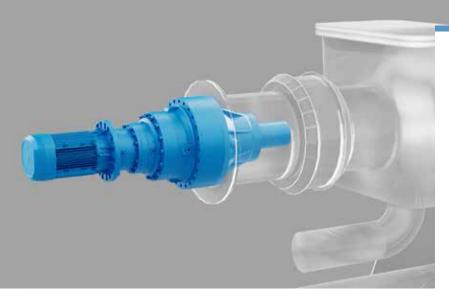
Agile Series Smart inverter

- Smooth start
- Feed roll control
- Low energy consumption
- Series optionally extendable for field bus communication
- Sensorless synchronous and asynchronous motor control
- Modbus and Systembus on-board
- DC link connection
- Integrated brake chopper
- Power failure management
- Programmable PI controller
- Integrated VPLC
- Electronic gear via analogue wire or Systembus
- Integrated Safe Torque Off STO (SIL 2 /PL d) function
- Energy saving function
- Smart current limits
- Output frequency 0...599 Hz, higher frequencies on request
- Diagnosis and setup via integrated keypad and integrated service interface for PC connection



55

BIOGAS FROM AGRI-FOOD AND AGRICULTURAL WASTE



2 SEPARATOR

The press screw is used to separate liquid from organic solid waste.

The 300M Series Gearbox guarantees a compact, easy to install design. The reliable operation of the system is also assured by the control and regulation of the Agile series Inverter unit, for a wide range of throughput capacities.



300M Series

Planetary gearbox and geared motor

- Easy installation and maintenance
- Reliable solution for harsh working conditions



Agile Series

Smart inverte

- Smooth start
- Feed roll control
- Low energy consumption

- High axial load support
- Flange mounted

BENEFITS

FEATURES

- Class C3, C4 and C5 surface protection (according to standard UNI EN ISO 12944-2)
- $\boldsymbol{\cdot}$ Series optionally extendable for field bus communication
- $\boldsymbol{\cdot}$ Sensorless synchronous and asynchronous motor control
- Modbus and Systembus on-board
- DC link connection
- Integrated brake chopper
- Power failure management
- Programmable PI controller
- Integrated VPLC
- Electronic gear via analogue wire or Systembus
- Integrated Safe Torque Off STO (SIL 2 /PL d) function
- Energy saving function
- Smart current limits
- Output frequency 0...599 Hz, higher frequencies on request
- Diagnosis and setup via integrated keypad and integrated service interface for PC connection

OUR STRIVING FOR THE FUTURE

MORE THAN 250 EMPLOYEES AROUND THE WORLD ARE INVOLVED IN THE GROUP'S R&D ACTIVITIES.

DESIGN SIMULATION

Bonfiglioli has the most advanced **virtual simulation techniques** to accelerate the validation process. This reduces time to market and provides customers with optimized, efficient solutions.

TEST LABORATORIES

In our R&D department we **research**, **develop**, **validate and certify** all the products and solutions which are engineered and manufactured in our plants across the world.



CO-ENGINEERING

At Bonfiglioli we **work close to our customers to satisfy all their needs** and requirements with a truly tailor-made solution.





OUR CONSTANT AMBITION

QUALITY, HEALTH, SAFETY, ENVIRONMENT & ENERGY

QUALITY: WE CARE ABOUT OUR CUSTOMERS

Our team is completely dedicated to continuous improvement in the areas of quality, safety, environmental and energy, throughout the entire value chain, from the smallest supplier to the end client. Bonfiglioli is committed to achieving the highest quality standards, and our products are intended to generate value for our customers while respecting both people and the environment. We design, manufacture and supply effective products and services that set a benchmark for quality in the industry.

Bonfiglioli management systems are certified ISO 9001: 2015, ISO 14001: 2015, ISO 45001: 2018 and ISO 50001:2018, while our products are covered by 7 international certifications. Responsibility, excellence and continuous improvement are the basic elements that make us the favored partner of our clients and suppliers.

HEALTH & SAFETY: SUSTAINABILITY STARTS WITH SAFETY

Prevention of accidents and incidents is a key element in our company's sustainability strategy and an integral part of every one of our business processes. Successful risk management is essential for protecting our employees and assets, thereby strengthening their contributions.

ENVIRONMENT & ENERGY: RESPECT THE PRESENT TO BUILD THE FUTURE

At Bonfiglioli, we believe that respect for the present and adopting environmental protection and energy efficiency policies are essential if we are to enjoy a better future.

OUR GLOBAL PRESENCE

Thanks to an international network of closely interconnected commercial and production sites, we can guarantee the same high standards of Bonfiglioli quality anywhere at any given time. We know that our direct presence in local markets is the key to long-lasting success, so our family includes 20 production sites, 26 commercial sites and more than 550 distributors around the world.

Our organization is always close by, offering complete and efficient solutions and supporting our customers with dedicated services, co-engineering and after-sales assistance.

20 PRODUCTION SITES









AUSTRALIA

Bonfiglioli Transmission (Aust.) Pty Ltd 2, Cox Place Glendenning NSW 2761 Locked Bag 1000 Plumpton NSW 2761

Tel. +61 2 8811 8000

2

BRAZIL

Bonfiglioli Redutores do Brasil Ltda

Av. Osvaldo Fregonezi, 171, cjs 31 e 44 CEP 09851-015 - São Bernardo do Campo São Paulo



CHINA

Bonfiglioli Drives (Shanghai) Co. Ltd. #68, Hui-Lian Road, QingPu District, 201707 Shanghai Tel. +86 21 6700 2000



Motion & Robotics #568, Longpan Road, Jiading District, 201707 Shanghai



Bonfiglioli Trading (Shanghai) Co. Ltd.

Room 423, 4th Floor, #38, Yinglun Road, China (Shanghai) Pilot Free Trade Zone, Shanghai



Selcom Electronics (Shanghai) Co., Ltd

A7, No.5399, Waiqingsong Road, QingPu District, 201707 Shanghai Tel. +86 21 6010 8100

(과 | (값 | X

A24, No.5399, Waigingsong Road, QingPu District, 201707 Shanghai Tel. +86 21 6010 8100

FRANCE Bonfiglioli Transmission S.A.S. 14 Rue Eugène Pottier Zone Industrielle de Moimont II 95670 Marly la Ville Tel. +33 1 34474510

R

GERMANY **Bonfiglioli Deutschland GmbH** Sperberweg 12 - 41468 Neuss Tel. +49 0 2131 2988 0

22

Bonfiglioli Vectron GmbH Europark Fichtenhain B6 - 47807 Krefeld Tel. +49 0 2151 8396 0 {0} \sum

O&K Antriebstechnik GmbH Ruhrallee 8-12 - 45525 Hattingen Tel. +49 0 2324 2050 1

(아) (옷) |

INDIA

Bonfiglioli Transmission Pvt. Ltd.

Mobility & Wind Industries AC 7 - AC 11 Sidco Industrial Estate Thirumudivakkam Chennai - 600 044 Tel. +91 844 844 8649



Discrete Manufacturing & Process Industries - Motion & Robotics Survey No. 528/1, Perambakkam High Road Mannur Village, Sriperumbudur Taluk Chennai - 602 105 Tel. +91 844 844 8649

& X

Discrete Manufacturing & Process Industries Plot No.A-9/5, Phase IV MIDC Chakan, Village Nighoje Pune - 410 501 Tel. +91 844 844 8649

X 2

ITALY Bonfiglioli Riduttori S.p.A.

Discrete Manufacturing & Process Industries Via Cav. Clementino Bonfiglioli, 1 40012 Calderara di Reno Tel. +39 051 6473111



Discrete Manufacturing & Process Industries Via Sandro Pertini, lotto 7b 20080 Carpiano Tel. +39 02985081 124 \Box

Discrete Manufacturing & Process Industries Via Saliceto, 15 - 40010 Bentivoglio $\{O\}$

- {R

Mobility & Wind Industries Via Enrico Mattei, 12 Z.I. Villa Selva 47122 Forlì Tel. +39 0543 789111

Motion & Robotics Via Unione, 49 - 38068 Rovereto Tel. +39 0464 443435/36

Selcom Group S.p.A.

Via Achille Grandi, 5 40013 Castel Maggiore (BO) Tel. +39 051 6387111

(3) | (3) | (2) X

Via Marino Serenari, 18 40013 Castel Maggiore (BO) Tel. +39 051 6387111 [옷 | 왔 | ※

Via Cadriano, 19 40057 Cadriano (BO) Tel. +39 051 6387111 {O}

NEW ZEALAND

Bonfiglioli Transmission (Aust.) Pty Ltd 88 Hastie Avenue, Mangere Bridge, 2022 Auckland PO Box 11795, Ellerslie Tel. +64 09 634 6441



SINGAPORE Bonfiglioli South East Asia Pte Ltd

8 Boon Lay Way, #04-09, 8@ Tadehub 21, Singapore 609964 Tel. +65 6268 9869



SLOVAKIA

Bonfiglioli Slovakia s.r.o. Robotnícka 2129 Považská Bystrica, 01701 Slovakia Tel. +421 42 430 75 64

- {?} - X

SOUTH AFRICA

Bonfiglioli South Africa Pty Ltd. 55 Galaxy Avenue, Linbro Business Park, Sandton, Johannesburg 2090 South Africa Tel. +27 11 608 2030

 \bigtriangledown \boxtimes Ð.

SPAIN

Tecnotrans Bonfiglioli S.A Avinguda del Ferrocarril, nº 14, Polígono Industrial Can Estapé 08755 Castellbisbal - Barcelona Tel. +34 93 447 84 00

\$\$ | 뉴 | X

TURKEY

Bonfiglioli Turkey Jsc Atatürk Organize Sanayi Bölgesi, 10007 Sk. No. 30 Atatürk Organize Sanayi Bölgesi, 35620 Çiğli - Izmir Tel. +90 0 232 328 22 77 \Box X

UNITED KINGDOM

Bonfiglioli UK Ltd. Unit 1 Calver Quay, Calver Road, Winwick Warrington, Cheshire - WA2 8UD Tel. +44 1925 852667

USA

Bonfiglioli USA Inc. 3541 Hargrave Drive Hebron, Kentucky 41048 Tel. +1 859 334 3333



VIETNAM

Bonfiglioli Vietnam Ltd. Lot C-9D-CN My Phuoc Industrial Park 3 Ben Cat - Binh Duong Province Tel. +84 650 3577411

(2) | (3) | 12 | 32







GO Bonfiglioli

We have a relentless commitment to excellence, innovation & sustainability. Our team creates, distributes and services world-class power transmission & drive solutions to keep the world in motion.

HEADQUARTERS

Bonfiglioli S.p.A Via Cav. Clementino Bonfiglioli, 1 40012 Calderara di Reno - Bologna (Italy) Tel. +39 051 6473111

